

Replacement Sheet

GRAPH #1: 30% KLUCEL HPC WITH 3% PVP

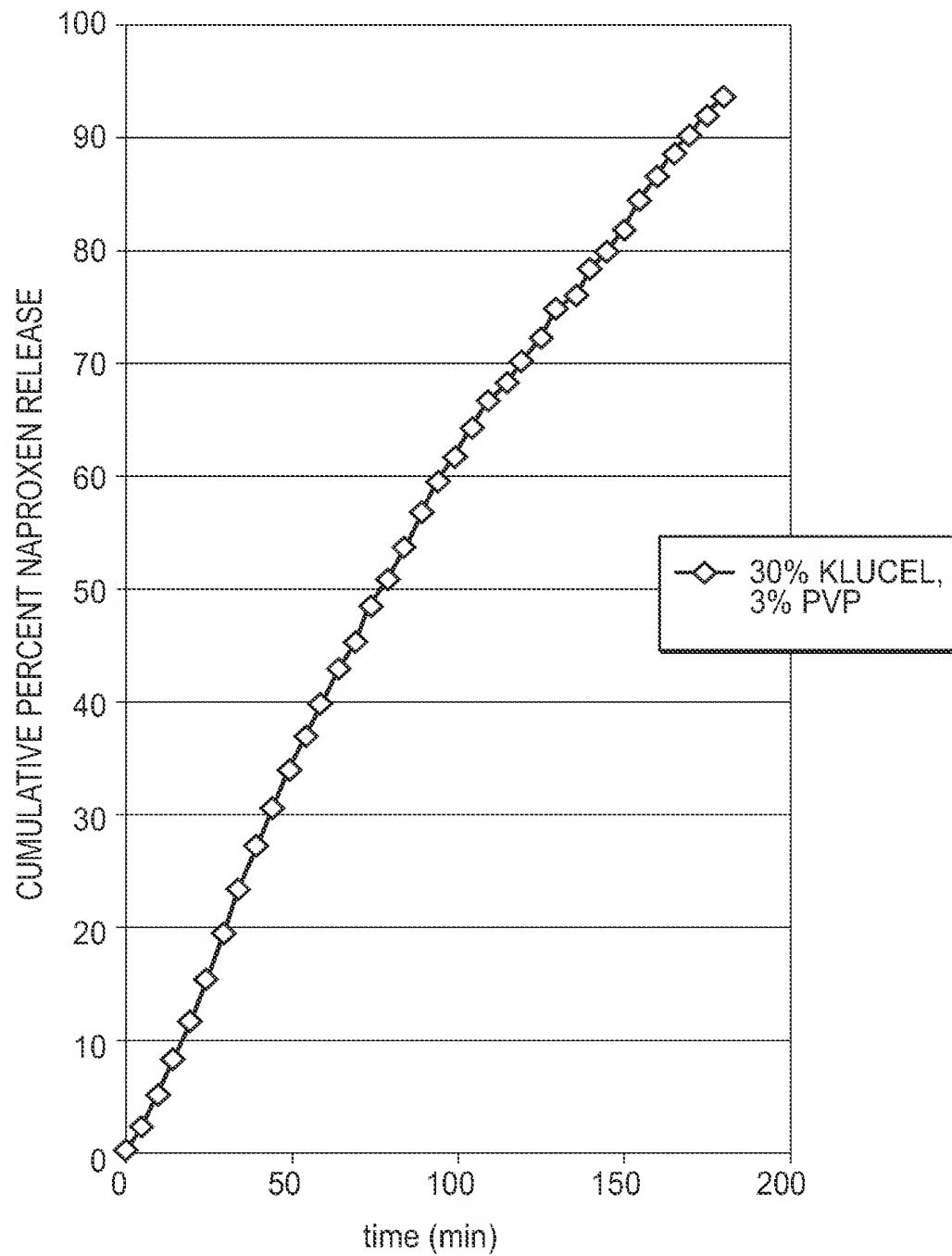


FIG. 1

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GRAPH #2: 15, 25, 35 KP HARDNESS COMPARISON

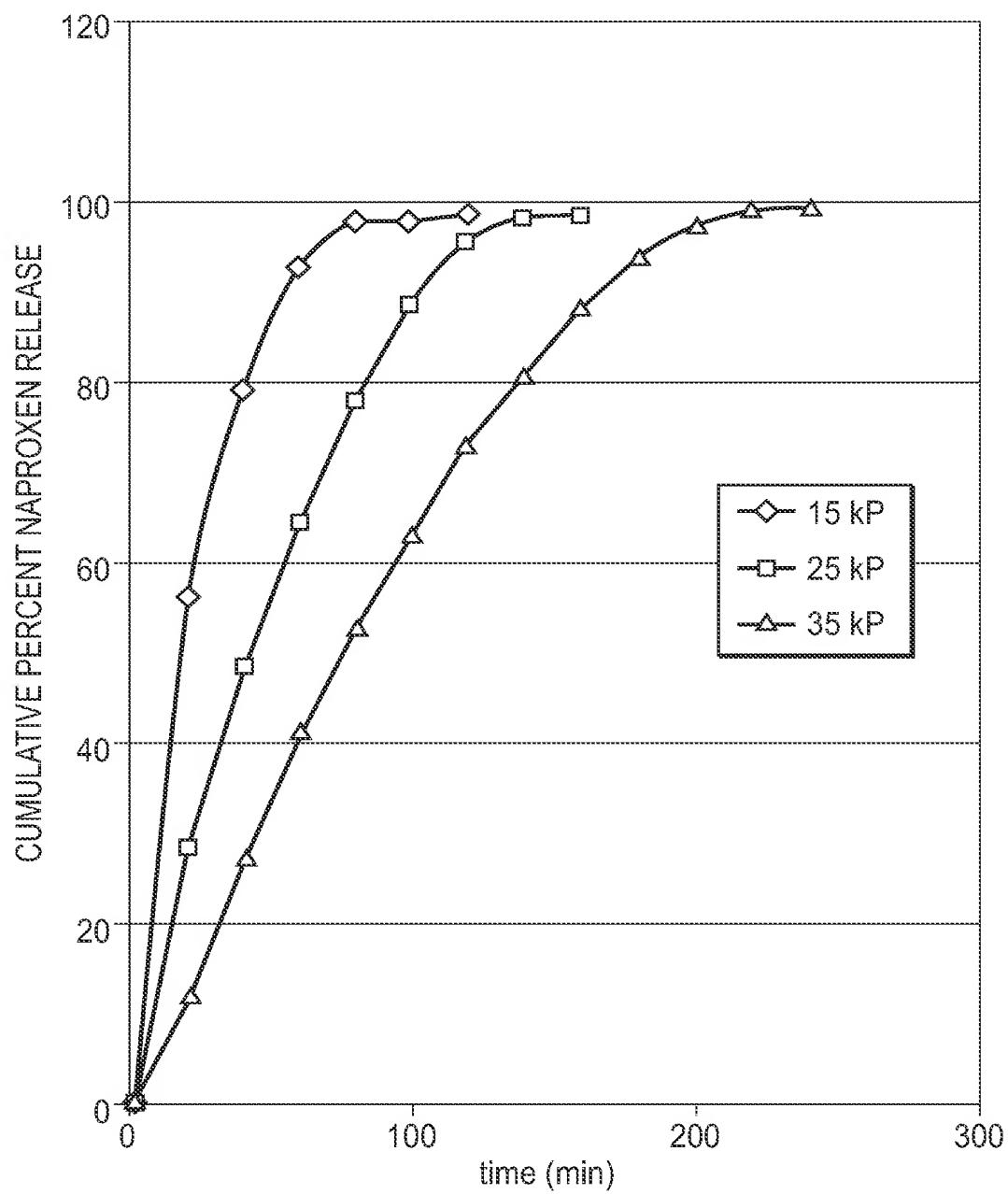


FIG. 2

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GRAPH #3: THE COMPARISON OF KLUCEL
AND SHINETZU ON CONTROLLED RELEASE

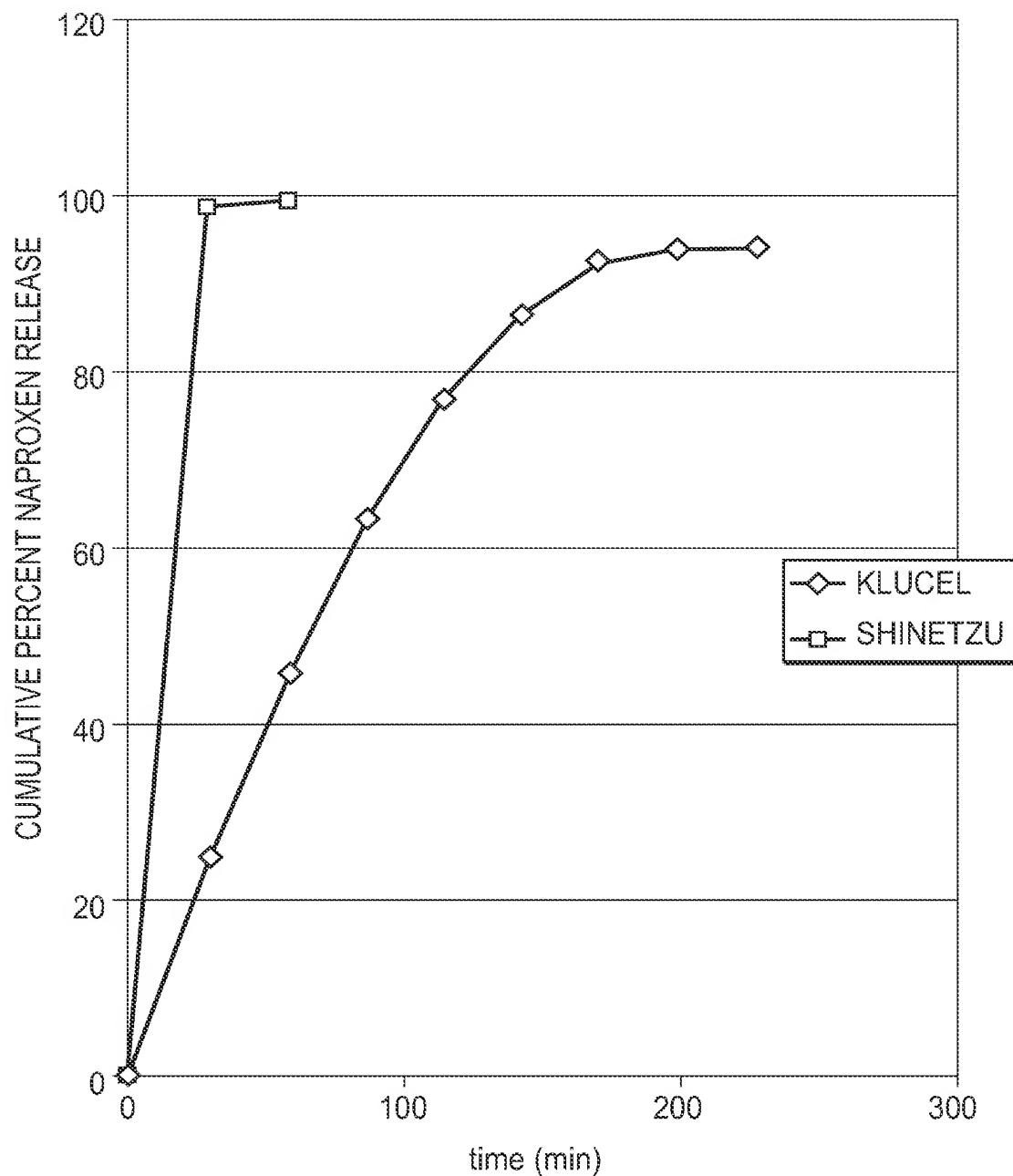


FIG. 3

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GRAPH #4: SIX DIFFERENT GRADES OF METHOCEL

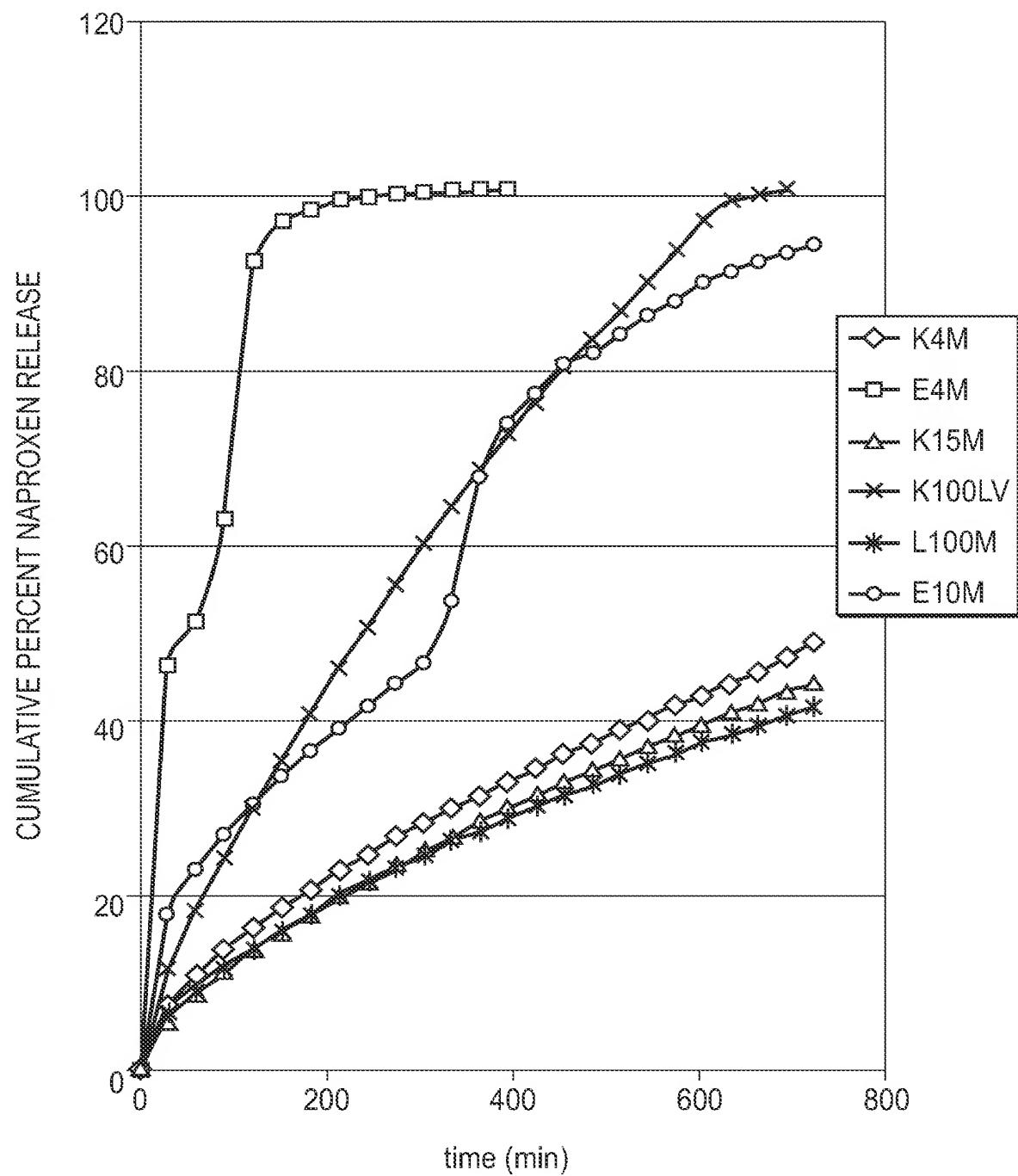


FIG. 4

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GRAPH #5: THE EFFECT OF SODIUM BICARBONATE ON CONTROLLED RELEASE

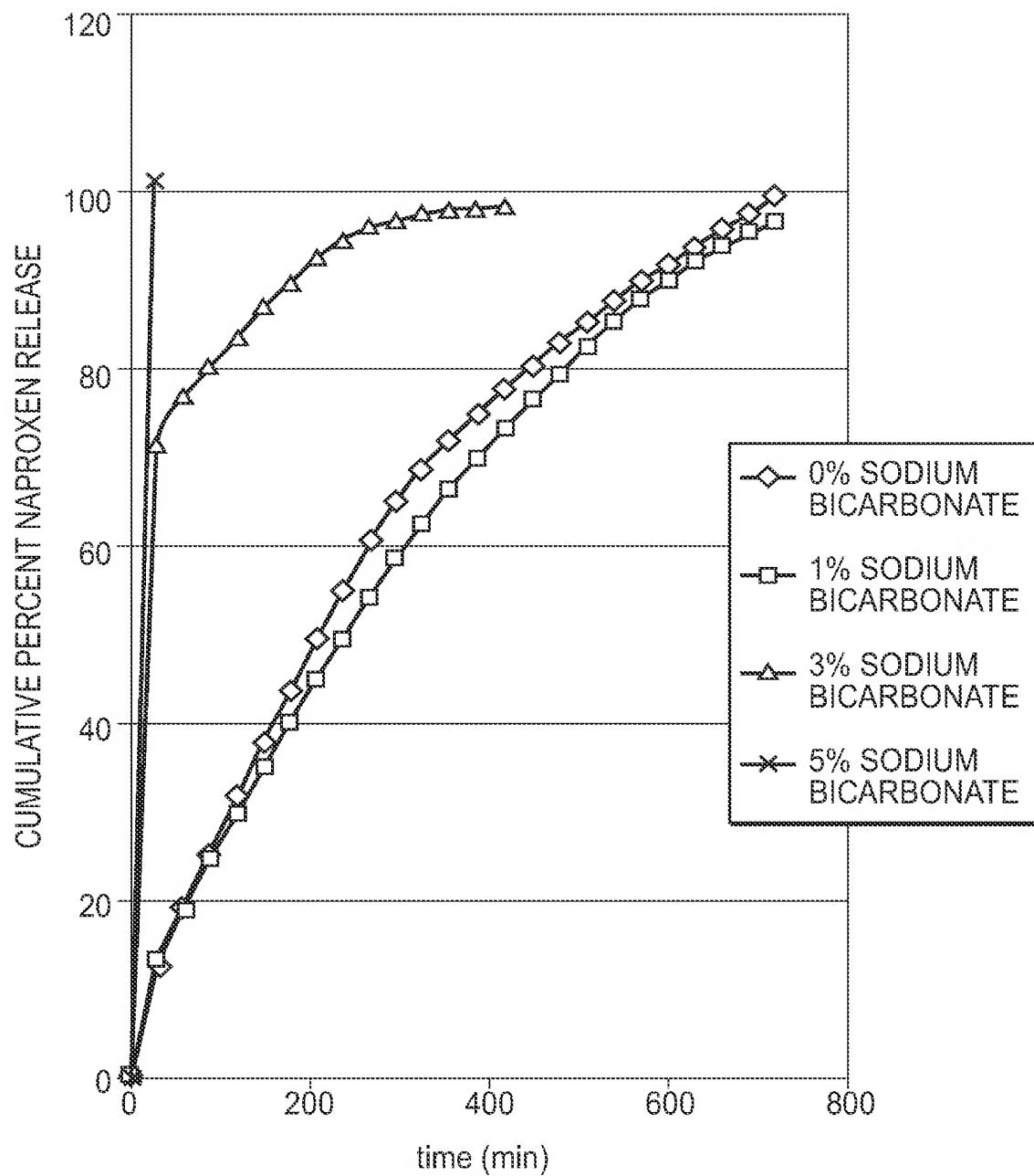


FIG. 5

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GRAPH #6: COMPARISON OF FORMULATIONS
CONTAINING 0, 5, 10, 20% LUBRITAB

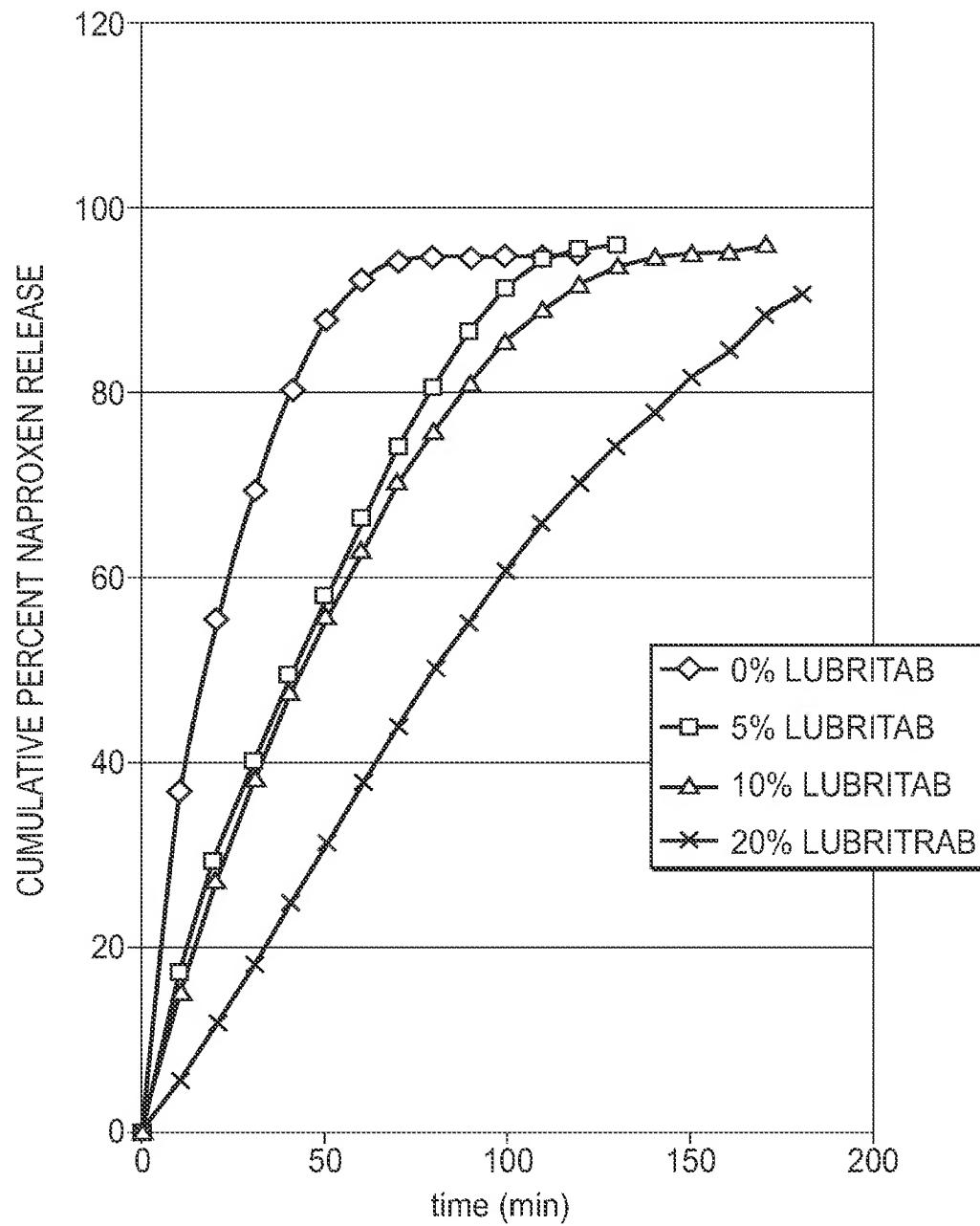


FIG. 6

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GRAPH #7: THE VALUE OF SDI
IN CONTROLLED RELEASE

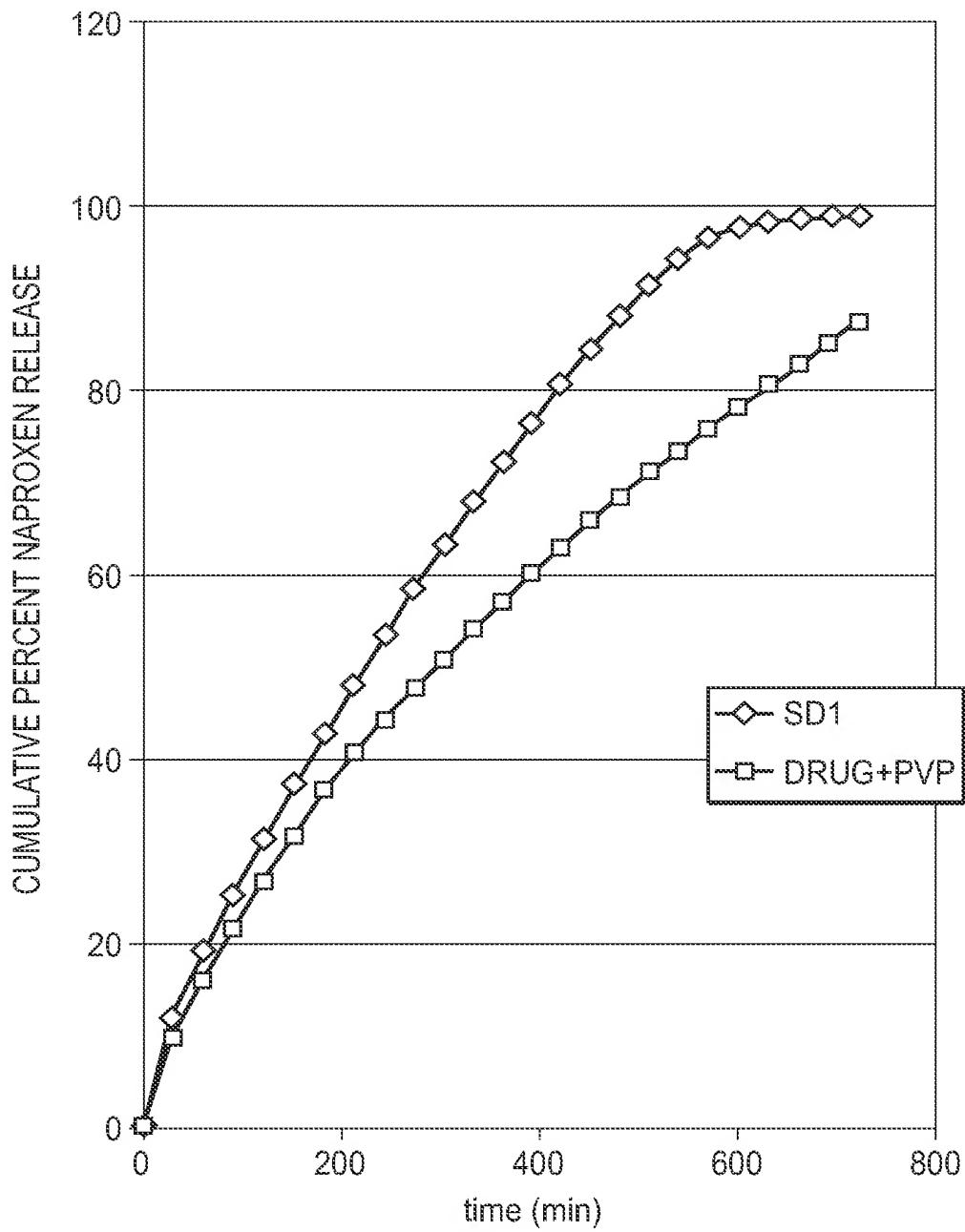


FIG. 7

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GRAPH #8: DIFFERENT CONCENTRATIONS OF METHOCEL K100LV

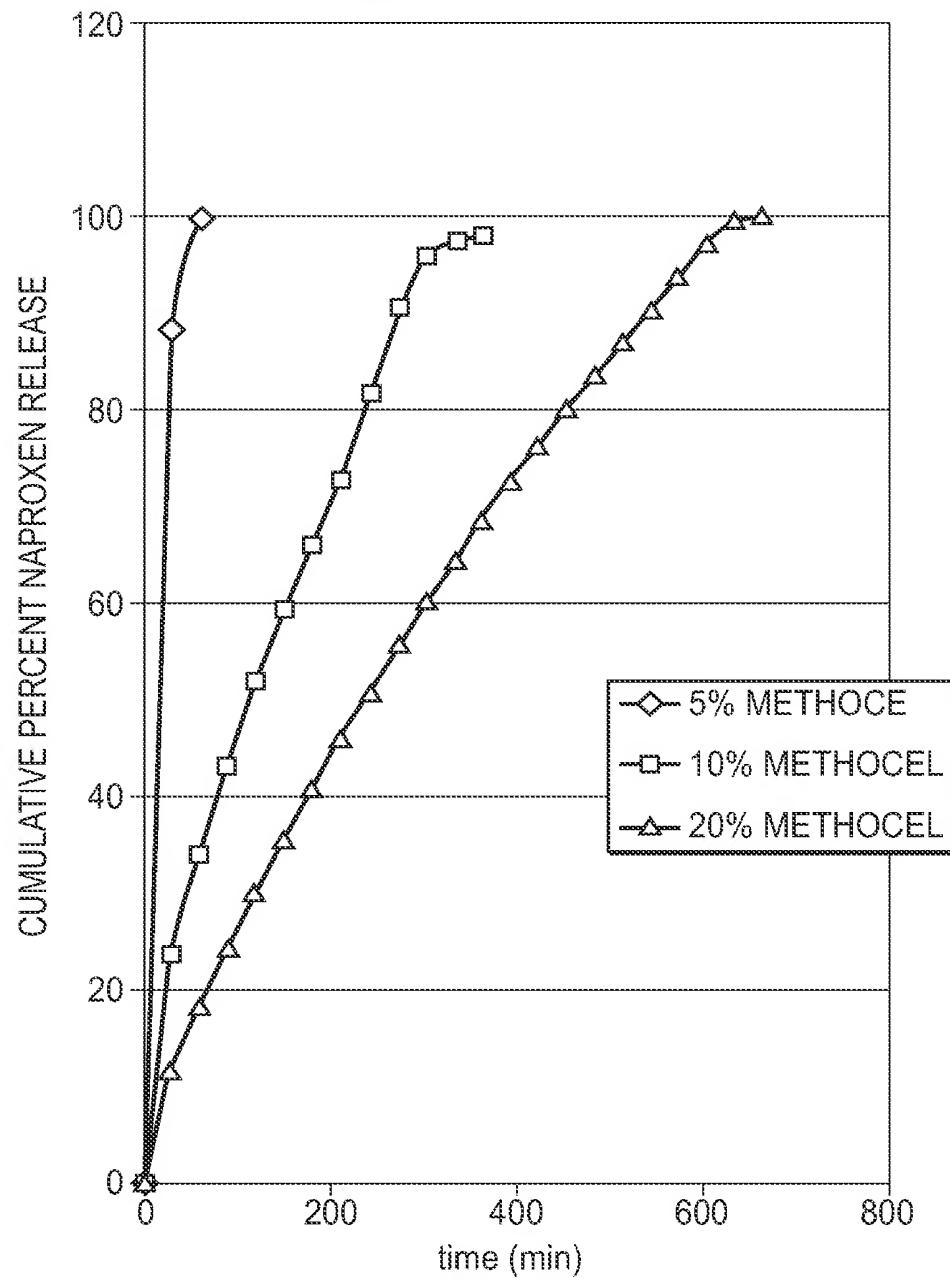


FIG. 8

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GRAPH #9: THE EFFECT OF MICRONIZATION
ON CONTROLLED RELEASE

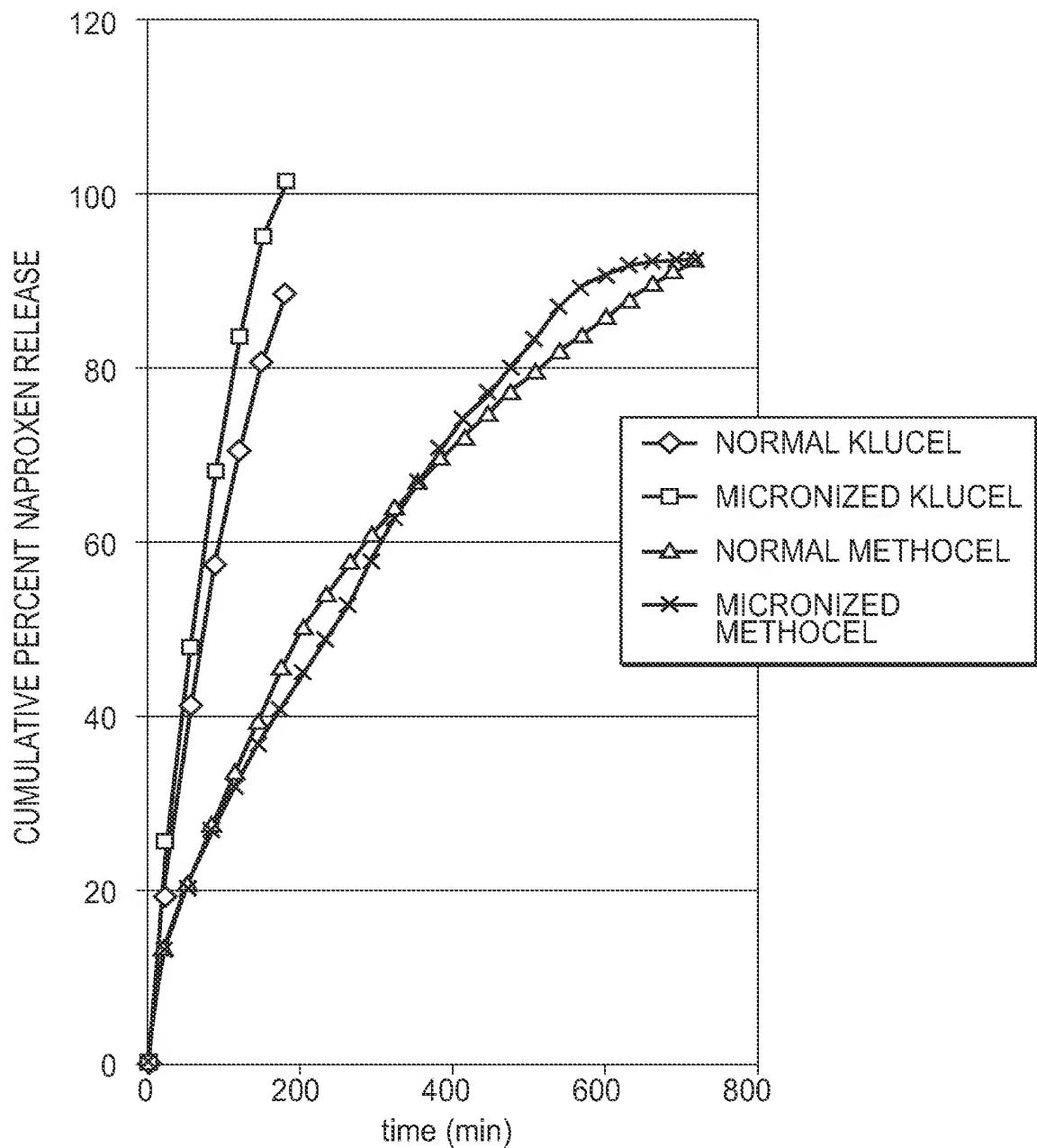


FIG. 9

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GRAPH #10: THE EFFECT OF WET-GRANULATION
ON CONTROLLED RELEASE

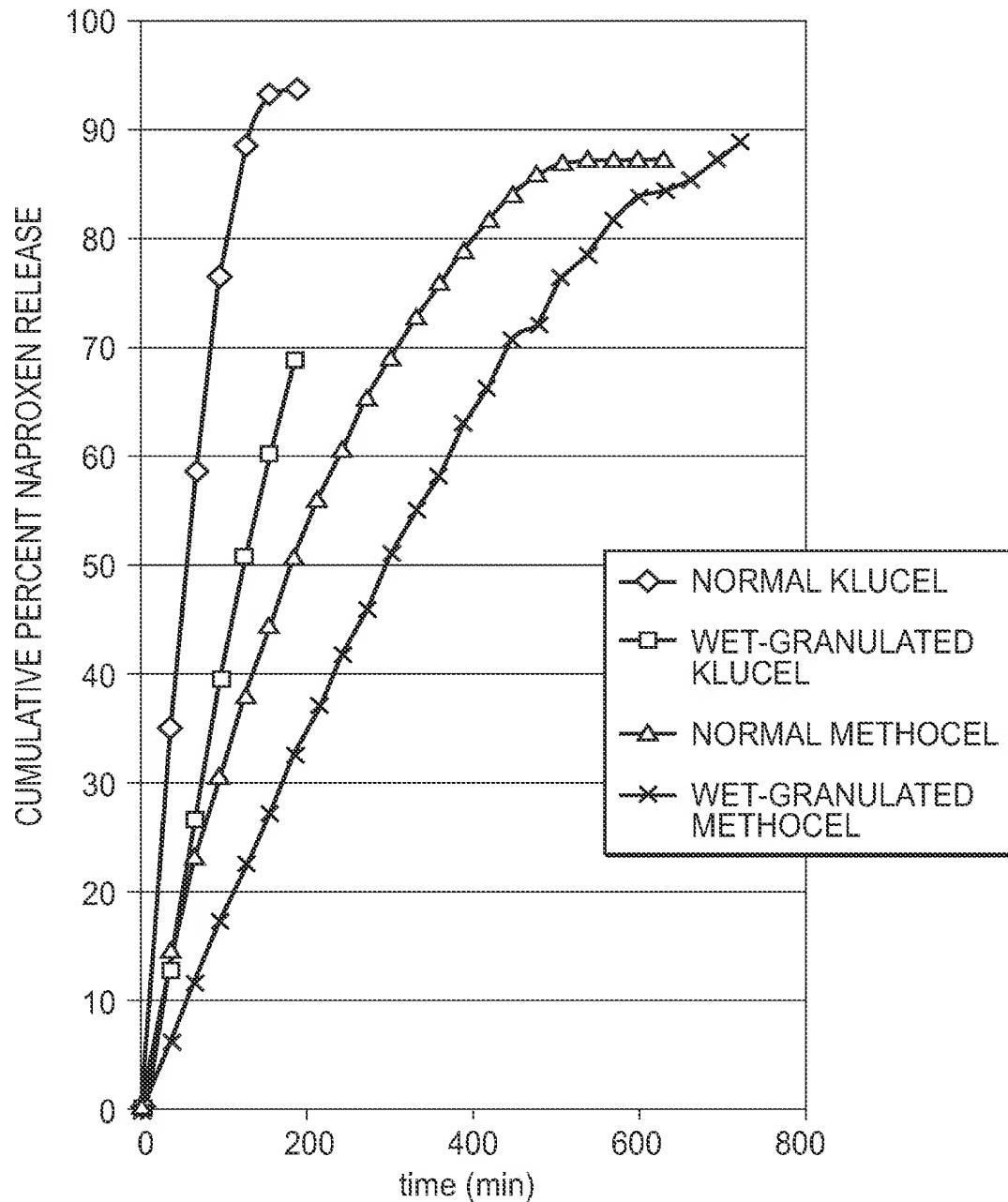


FIG. 10